

Self-priming Pump

Vitaprime

Type Series Booklet



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Type Series Booklet Vitaprime

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Self-priming Pump

Hygienic Pump

Vitaprime



Main applications

- Beverage industry and food industry
- Chemical industry/Fine chemicals
- Pharmaceutical industry
- Further industrial applications

Fluids handled

- Pure liquids not mechanically or chemically aggressive to the pump
- Liquids containing gas or vapour

Further information on fluids handled

(⇒ Page 6)

Operating data

Operating properties

Characteristic	Value	
	50 Hz	60 Hz
Flow rate	Q [m³/h]	≤ 58
Head	H [m]	≤ 45
Operating pressure	p [bar]	10
Inlet pressure	p [bar]	≤ 3
Operating temperature	T [°C]	≤ 100
Sterilisation temperature	T [°C]	≤ 140
Connection sizes	DN	40 - 80

Designation

Example: VP 80-240-110404KBQT82MECCO

Designation key

Code	Description	
VP	Type series	
	VP	Vitaprime
80	Nominal nozzle diameter [mm]	
240	Nominal impeller diameter [mm]	
11	Load range	
040	Motor rating	
	040	4 kW (power in kW × 10)
4	Number of poles	
	4	4 poles
K	Mounting arrangement	
	K	3-point or 4-point ball feet
BQ	Mechanical seal design	
	BQ	External flushing (quench)
T82	Shaft seal code	
	T82	BQ1EGG
M	Piping connection	
	M	Threaded connection to DIN 11851
E	O-ring material variant	
	E	EPDM 70 (FDA, USP Class VI, 3A)
C	Casing material variant	
	C	1.4409
C	Impeller material variant	
	C	1.4409
O	Motor shroud	
	O	Without shroud

Further information on the designation

(⇒ Page 22)

Design details

Design

- Standard design with materials to Regulation (EC) No 1935/2004
- Design to ATEX

Design

- Side channel pump
- Horizontal installation
- One or two stages
- Self-priming

Pump casing

- Casing with transfer passages

Impeller type

- Open star impeller

Bearings

- Grease-packed deep groove ball bearing

Shaft seal

- Single mechanical seal to EN 12756
 - Seal type T¹⁾: pump-end seal with non-encapsulated spring surrounded by fluid handled, uni-directional
- Double mechanical seal to EN 12756
 - Seal type Q: back-to-back arrangement (pressurised barrier fluid)

Drive

- Efficiency class IE3 to IEC 60034-30

Standard design:

- KSB surface-cooled IEC frame three-phase current squirrel-cage motor
- 50 Hz winding, 220-240 V/380-420 V ≤ 2.20 kW
- 50 Hz winding, 380-420 V/660-725 V ≥ 3.00 kW
- 60 Hz winding, 440-480 V ≤ 2.60 kW
- 60 Hz winding, 440-480 V ≥ 3.60 kW
- Type of construction IM V1 ≤ 4.00 kW
- Type of construction IM V1 ≥ 5.50 kW
- IP55 enclosure
- Duty cycle: continuous duty S1
- Thermal class F with temperature sensor, 3 PTC thermistors

Explosion-proof version:

- KSB surface-cooled IEC frame three-phase current squirrel-cage motor
- 50 Hz winding, 220-240 V/380-420 V ≤ 1.85 kW
- 50 Hz winding, 380-420 V/660-725 V ≥ 2.50 kW
- Type of construction IM V1 ≤ 3.30 kW
- Type of construction IM V15 ≥ 4.60 kW
- Enclosure IP55 or IP54
- Duty cycle: continuous duty S1
- Type of protection EEx e II
- Temperature class T3

Automation

Automation options:

- PumpDrive

Connections

- Axial suction nozzle, tangential discharge nozzle.

Types of connection:

- Threaded connection to DIN 11851
- Threaded connection to DIN 11853
- Threaded connection to DIN 11864-1-GS-A
- Threaded connection to SMS standard
- Threaded connection to IDF standard
- Threaded connection to RJT standard
- Tri-Clamp/Tri-Clover fitting
- Clamped connection to DIN 11864-3-NKS-A
- Clamped connection to DIN 32676-A
- Clamped connection to ISO 2852

- Flange to EN 1092-1
- Flange to DIN 11864-2-NF-A
- Flange to ASA ASME 150
- APV flange
- Varivent flange
- Other connection types on request

Materials

Pump section	Material
Pump casing ²⁾	1.4409 (AISI CF3M)
Impeller ²⁾	1.4409 (AISI CF3M)
Impeller nut ²⁾	1.4404 (AISI 316L)
Shaft ²⁾	1.4404 (AISI 316L)
Drive lantern	1.4308 (AISI 304)
Bearing assembly	Cast iron, nickel-plated or painted
Motor housing	Motor size ≤ 160 aluminium Motor size ≥ 180 grey cast iron
Motor shroud	1.4301 (AISI 304)
Ball feet	1.4308 (AISI 304)
Elastomers ²⁾	EPDM, FPM, FFP, FFKM

All materials that will be in contact with the fluid handled conform with Regulation (EC) No. 1935/2004.

Coating and preservation

- Coating and preservation to KSB standard

Product benefits

- Side channel pump for good and fast self-priming and for transporting fluids containing gas.
- Easy to clean due to little dead volume and excellent flushability
- Service-friendly design, easy and fast to dismantle
- Stub shaft allows combination with all commercial standardised motors
- Corrosion-resistant by using high-quality stainless steel
- A large variety of materials, sealing elements and connections are available to optimally match the pump to its application.
- Highly suitable for CIP/SIP cleaning processes

Certifications

Overview

Label	Effective in:	Note
	All countries	Certified quality management to ISO 9001
	All countries	Elastomers FDA, 3A, USP class VI certified

1) Hygienic design

2) Wetted component

Acceptance tests and warranty

- Materials testing
 - Material test report 2.2 on request
 - Material test report 3.1 on request
 - Final inspection
 - Inspection certificate 3.1 to EN 10204 on request
 - Hydraulic test against surcharge
- To ISO 9906/2B or ISO 9906/3B
 - NPSH test
 - Other tests
 - Other tests (e.g. vibrations, strength, noise characteristics) on request.
 - Warranties
 - Warranties are given within the scope of the valid terms and conditions of sale and delivery.

Overview of fluids handled

Table of fluids handled and associated material combinations

X = standard

Fluid handled	Temperature	Seal code										Operating mode	Comment			
		Min.	Max.	T19	T64	T66	T80	T81	T82	T83	T84	Q71	Q72	Q79		
	[°C]															
Alcohol, butanol																
Butanol	0	60	-	-	-	-	-	X	-	-	-	-	-	I	-	
Isobutanol	0	60	-	-	-	-	-	X	-	-	-	-	-	I	-	
Alcohol, ethanol																
3)	0	60	-	-	-	-	-	X	-	-	-	-	-	I	-	
Alcohol, methanol																
-	0	60	-	-	-	-	-	X	-	-	X	-	-	I, BQ, DB	Provide water quench for indoor application (toxicity).	
Alcohol, propanol																
1-propanol	0	60	-	-	-	-	-	X	-	-	-	-	-	I	-	
2-propanol	0	60	-	-	-	-	-	X	-	-	-	-	-	I	-	
Beer																
Beer mash	0	100	-	X	-	-	-	-	-	-	X	-	BQ, DB	Use suitable water as liquid quench.		
Beer wort	0	100	-	X	-	-	-	-	-	-	X	-	BQ, DB	Use suitable water as liquid quench.		
Brewer's yeast	0	30	-	X	-	-	-	-	-	-	-	-	B, I			
Hops	0	100	-	X	-	-	-	-	-	-	X	-	BQ, DB	Use suitable water as liquid quench.		
Trub (brewery)	0	90	-	X	-	-	-	-	-	-	-	-	B, I			
Cleaning-in-place (CIP)	0	85	-	-	-	-	-	X	-	-	-	-	-	B, I	After cleaning, flush with hot water of 90 °C max.	
Beverages, alcoholic																
Spirits (40 % ethanol)	0	60	-	-	-	-	-	X	-	-	-	-	-	B, I	Brandy 40 %	
Beer	0	70	-	-	-	-	-	X	-	-	-	-	-	B, I	Beer after primary fermentation	
Fruit liqueur	0	60	-	X	-	-	-	-	-	-	X	-	BQ, DB	Use suitable water as liquid quench.		
Must	0	60	-	X	-	-	-	-	-	-	-	-	-	B, I		
Pernod	0	40	-	-	-	-	-	X	-	-	-	-	-	B, I		
Grappa	0	60	-	-	-	-	-	X	-	-	-	-	-	B, I		
Whiskey	0	60	-	-	-	-	-	X	-	-	-	-	-	B, I		
Wine (cider)	0	60	-	-	-	-	-	X	-	-	-	-	-	B, I		
Liqueur with egg yolks	0	50	-	-	-	-	-	X	-	-	-	-	-	B, I		
Herbal liqueur, alcohol content ≤ 50 %	0	60	-	-	-	-	-	X	-	-	-	-	-	B, I		
Sparkling wine	0	50	-	-	-	-	-	X	-	-	-	-	-	B, I		
Sap (juice) with 24 % ethanol	0	50	-	-	-	-	-	X	-	-	-	-	-	B, I		
Beverages, non-alcoholic																
Coke	0	20	-	-	-	-	-	X	-	-	-	-	-	B, I	≤ 12°Bx	
Coke concentrate	0	20	-	X	-	-	-	-	-	-	-	-	-	B, I	≤ 65°Bx	
Coffee	0	60	-	-	-	-	X	-	-	-	-	-	-	B, I	Coffee extract	
Lemonade	0	90	-	X	-	-	-	-	-	-	-	-	-	B, I	≤ 65°Bx	
Caffeine crystals (liquid)	20	100	-	X	-	-	-	-	-	-	-	-	-	B, I	max. 5 % caffeine	
Glucose																
Unsaturated aqueous solution	0	50	-	X	-	-	-	-	-	-	X	-	B, BQ, DB	Observe the melting point or crystallisation point. If required, heat up the casing cover prior to commissioning/start-up. Use suitable hot water as quench liquid. Concentration < 65°Bx single mechanical seal w/o flushing is ok.		

3) No details specified

Fluid handled	Temperature	Seal code										Operating mode	Comment			
		Min.	Max.	T19	T64	T66	T80	T81	T82	T83	T84	Q71	Q72	Q79		
		[°C]														
Glycerine																
Concentration ≤ 40 %	0	100	-	-	-	-	-	X	-	-	-	-	-	B, I		
Glycol (pure)																
Diethylene glycol	0	60	-	-	-	-	-	X	-	-	-	-	X	-	B, I, DB	Provide water quench for indoor application (toxicity).
Ethylene glycol	0	60	-	-	-	-	-	X	-	-	-	-	X	-	B, I, BQ	Glycol Provide water quench for indoor application (toxicity).
Urea (carbamide)																
Concentration ≤ 35 %	0	80	-	-	X	-	-	-	-	-	-	-	X	BQ, DB	Use suitable water as cooling liquid.	
Foodstuff (liquid)																
Egg (liquid)	0	20	-	-	-	-	-	-	-	-	-	X	-	BQ, DB	If containing sugar, use Q72 (U2U2EGG).	
Foodstuff (aqueous)																
Malt	0	100	-	X	-	-	-	-	-	-	-	X	-	BQ, DB	Use suitable water as liquid quench.	
Dairy products																
Chocolate milk	0	90	-	-	-	X	-	-	-	-	-	-	-	-	B, I	
Sweetened condensed milk	0	90	-	-	-	-	X	-	-	-	-	-	-	-	B, I	
Skimmed milk (fresh, sour)	0	90	-	-	-	X	-	-	-	-	-	-	-	-	B, I	
Milk	0	90	-	-	-	X	-	-	-	-	-	-	-	-	B, I	
Cream (sweet, sour)	0	90	-	-	-	X	-	-	-	-	-	-	-	-	B, I	
Sweet permeate (milk)	0	90	-	-	-	X	-	-	-	-	-	-	-	-	B, I	
Sodium hydroxide																
Concentration 0 to 50 %	0	80	-	-	-	-	-	X	-	-	-	-	-	-	B, I	Observe the melting point or crystallisation point. If required, heat up the casing cover prior to commissioning/start-up. Use suitable hot water as continuous quench liquid.
Fruit pulp																
Apricot purée with 40 % water	0	20	-	-	-	-	-	-	-	-	-	X	-	BQ, DB	Use suitable water as liquid quench.	
Oil, vegetable oil																
Anise oil	0	100	-	-	-	X	-	-	-	-	-	-	-	-	B, I	
Cotton seed oil	5	100	-	-	-	X	-	-	-	-	-	-	-	-	B, I	
Peanut oil	5	100	-	-	-	X	-	-	-	-	-	-	-	-	B, I	
Lavender oil	0	100	-	-	-	X	-	-	-	-	-	-	-	-	B, I	
Linseed oil	0	60	-	-	-	X	-	-	-	-	-	-	-	-	B, I	
Linseed oil with ≤ 3% H ₂ SO ₄	0	20	-	-	-	X	-	-	-	-	-	-	-	-	B, I	
Corn oil	0	100	-	-	-	X	-	-	-	-	-	-	-	-	B, I	
Olive oil	0	100	-	-	-	X	-	-	-	-	-	-	-	-	B, I	
Palm oil	45	100	-	-	-	X	-	-	-	-	-	-	-	-	B, I	Melting point = +27 °C to +42 °C T85 (Q1U2VG) recommended for temperatures above 70 °C.
Rapeseed oil	0	100	-	-	-	X	-	-	-	-	-	-	-	-	B, I	
Castor oil	26	100	-	-	-	X	-	-	-	-	-	-	-	-	B, I	Info: viscosity = 700 mm ² /s at 25 °C
Soybean oil	0	100	-	-	-	X	-	-	-	-	-	-	-	-	B, I	
Sunflower oil	0	100	-	-	-	X	-	-	-	-	-	-	-	-	B, I	
Edible oil	0	100	-	-	-	X	-	-	-	-	-	-	-	-	B, I	Non-heatable pumps can be used if the melting point < ambient temperature. Check the melting point and viscosity with the customer.
Walnut oil	0	100	-	-	-	X	-	-	-	-	-	-	-	-	B, I	
Juice (fruit and sugar solutions)																
Fruit juice	0	60	-	X	-	-	-	-	-	-	-	-	-	-	B, I	Apple juice
Vegetable juice	0	100	-	X	-	-	-	-	-	-	-	-	-	-	B, I	
Orange juice	0	60	-	X	-	-	-	-	-	-	-	-	-	-	B, I	
Pressed sap	0	50	-	X	-	-	-	-	-	-	-	-	-	-	B, I	
Sugar solutions	0	100	-	X	-	-	-	-	-	-	-	-	-	-	B, I	Sugar solution > 65 Bx (for single seal)
	0	95	-	X	-	-	-	-	-	-	-	X	-	-	DB, BQ	Use suitable water as barrier fluid, concentration > 65°Bx.
Acid, malic acid																
Unsaturated aqueous solution	0	60	-	-	-	-	-	-	X	-	-	-	-	-	B, I	Solubility = 65 % at 40 °C and 72.8 % at 60 °C
Acid, citric acid																

Fluid handled	Temperature	Seal code										Operating mode	Comment		
		Min.	Max.	T19	T64	T66	T80	T81	T82	T83	T84	Q71	Q72	Q79	
		[°C]													
Concentration 1 to 50 %	0	80	-	-	-	-	-	X	-	-	-	-	-	B, I	
Acid, acetic acid															
Concentration 1 to 25 %	0	60	-	-	-	-	-	X	-	-	-	-	-	B, I	Vinegar
Concentration ≤ 30%	0	20	-	-	-	-	-	X	-	-	X	-	-	BQ, DB	Use suitable water as liquid quench.
Concentration ≤ 50%	0	20	-	-	-	-	-	X	-	-	X	-	-	BQ, DB	Use suitable water as liquid quench.
Acid															
Unsaturated aqueous solution	0	100	-	-	-	X	-	-	-	-	-	-	-	B, I	
Acid, tannic acid															
Concentration 1 to 50%	0	100	-	-	-	-	-	X	-	-	-	-	-	B, I	
Acid, lactic acid															
Concentration 1 to 50%	0	60	-	-	-	X	-	-	-	-	-	-	-	B, I	
Acid, oxalic acid															
Concentration ≤ 5%	0	20	-	-	-	-	-	X	-	-	X	-	-	BQ, DB	Use suitable water as liquid quench.
Acid, tartaric acid															
Concentration ≤ 8%	0	60	-	-	-	-	-	X	-	-	-	-	-	B, I	
Concentration ≤ 50%	0	60	-	-	-	-	-	X	-	-	-	-	-	B, I	
Sorbitol (solution)															
Unsaturated aqueous solution	0	80	X	-	-	-	-	-	-	-	X	-	DB, BQ	Mechanical seal for solutions up to 40 % max. Use suitable water as liquid quench.	
Water, desalinated															
De-ionised water	0	110	-	-	-	-	-	X	-	-	-	-	-	B, I	Water quality: conductivity > 10 µS/cm < 250 µS/cm, SiO ₂ content < 10 mg/l, solids content 5 mg/l max.
Drinking water															
Mash, schnapps	0	110	-	-	-	-	-	X	-	-	-	-	-	B, I	
Ice water (brewery)	0	110	-	-	-	-	-	X	-	-	-	-	-	B, I	
Tap water	0	110	-	-	-	-	-	X	-	-	-	-	-	B, I	
Hot water (brewery)	0	110	-	-	-	-	-	X	-	-	-	-	-	I	
Water															
Pure water	0	110	-	-	-	-	-	X	-	-	-	-	-	B, I	

Mounting arrangements

Mounting arrangement

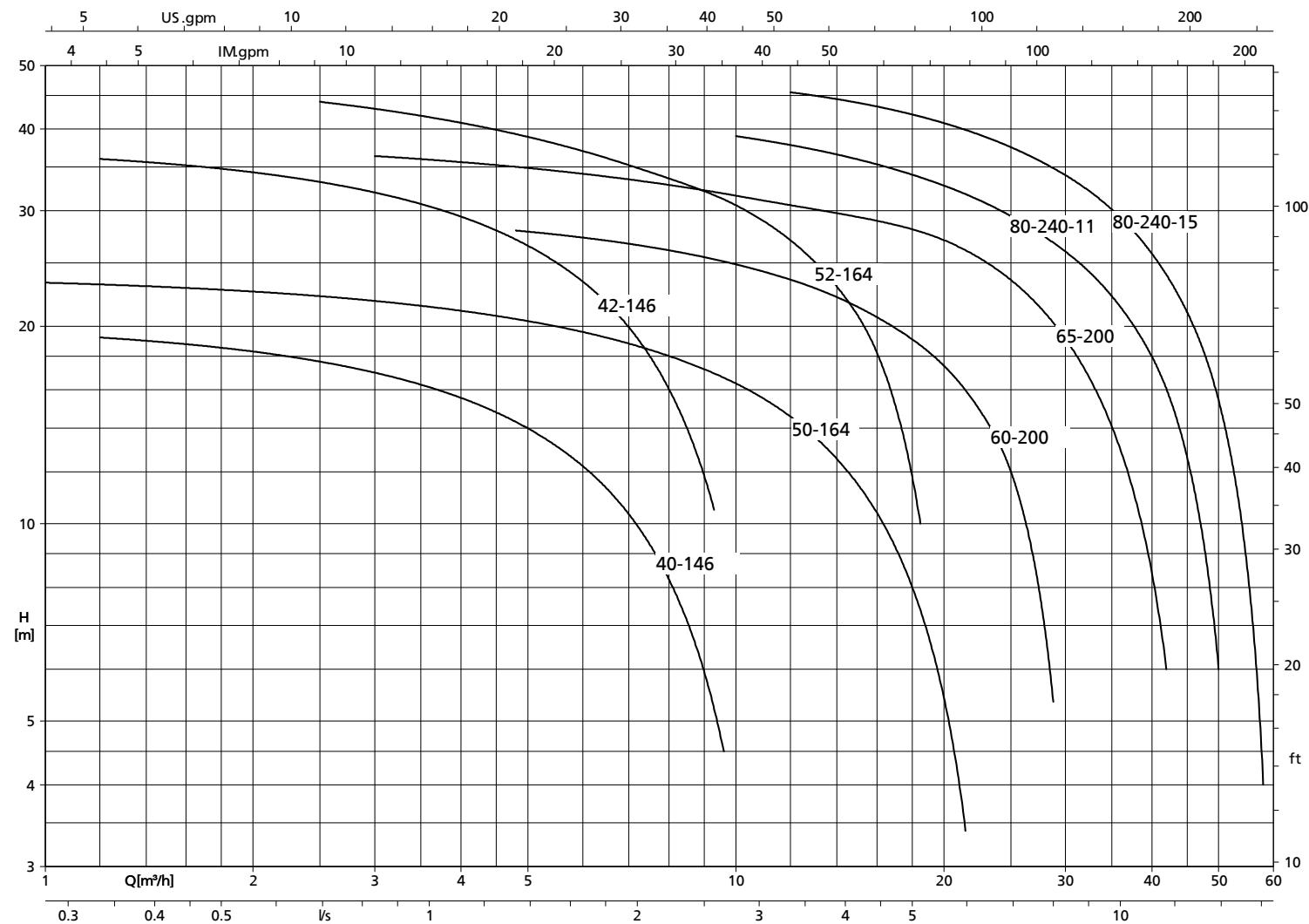
Mounting arrangement	Illustration	Description
K		Horizontal installation, close-coupled pump set <ul style="list-style-type: none"> ▪ Axial suction nozzle, tangential discharge nozzle ▪ Mounted on 3-point ball feet up to a drive rating of 4 kW. ▪ Mounted on 4-point ball feet for drive ratings from 5.5 to 22 kW. ▪ Alternatively mounted on round base feet
M		Horizontal installation, close-coupled pump set <ul style="list-style-type: none"> ▪ Axial suction nozzle, tangential discharge nozzle ▪ Mounted on a motor foot for drive ratings from 0.33 to 22 kW.

Vertical installation requires a mechanical seal with flushing system.

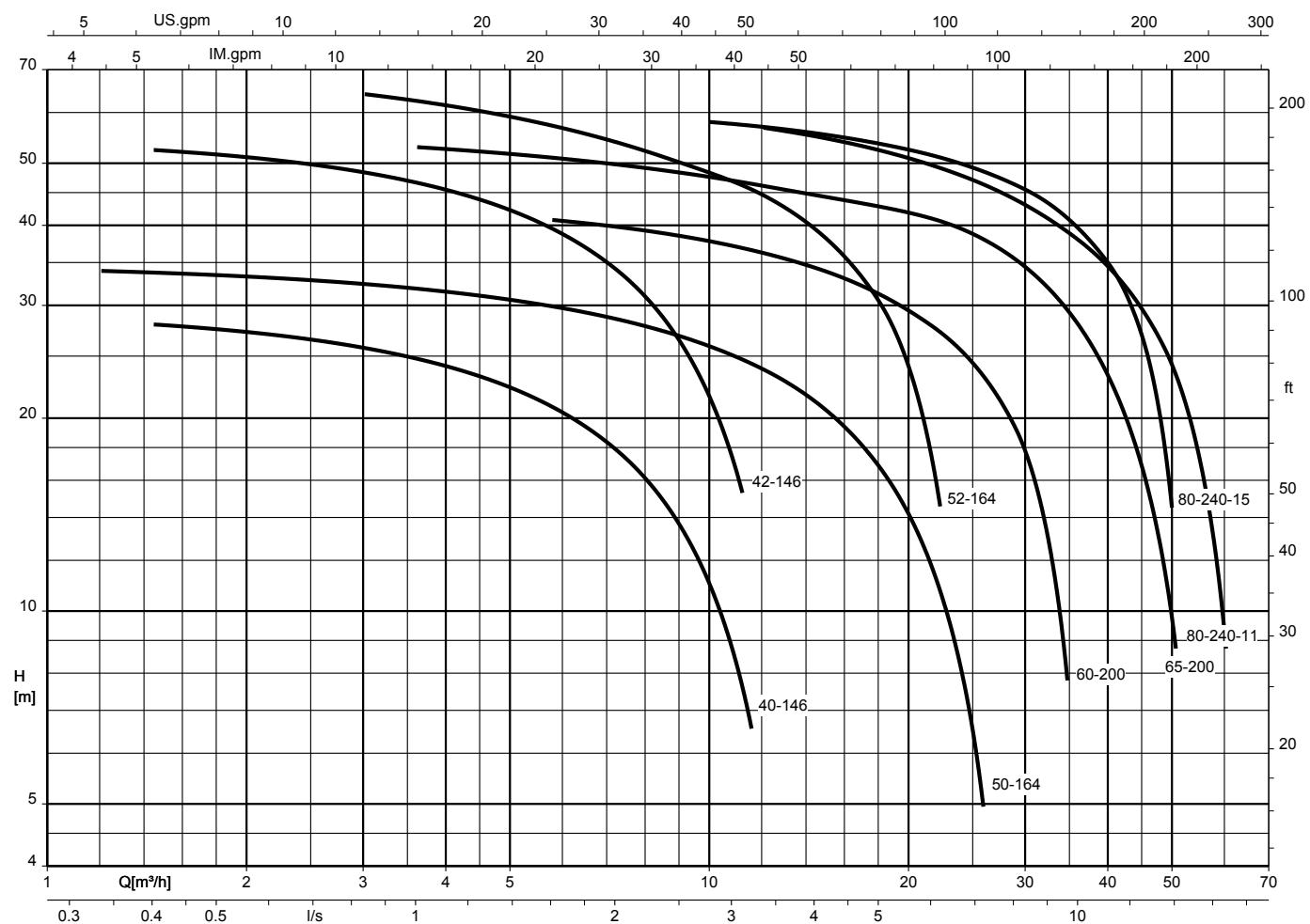
Mounting arrangements per pump size

Size	Ball feet	Round base feet	Motor feet
40 - 146	X	X	X
42 - 146	X	X	X
50 - 164	X	X	X
52 - 164	X	X	X
60 - 200	X	X	X
65 - 200	X	X	X
80 - 240 - 11	X	X	X
80 - 240 - 15	X	X	X

Selection charts

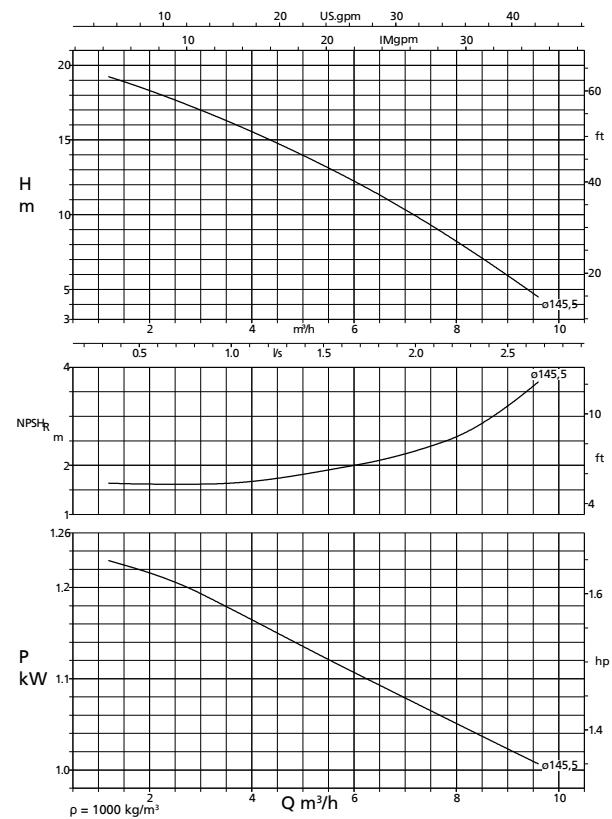
Vitaprime, $n = 1450$ rpm

Vitaprime, $n = 1750$ rpm

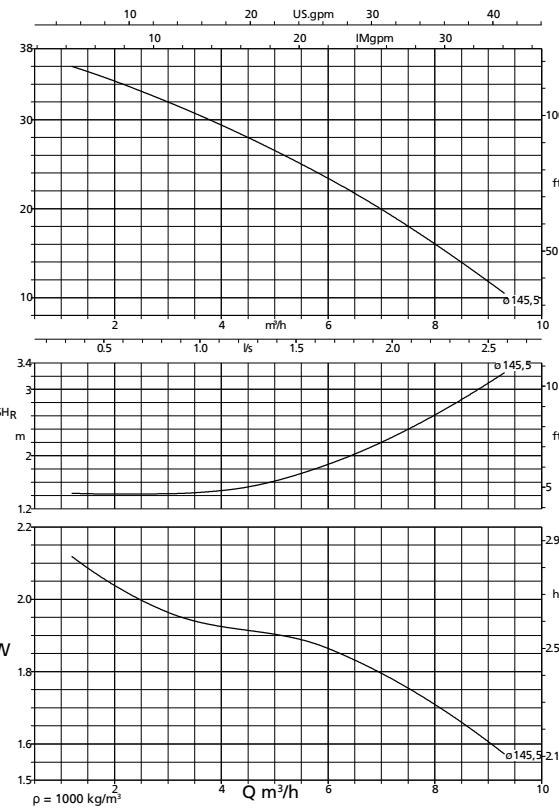


Characteristic curves
Vitaprime, n = 1450 rpm

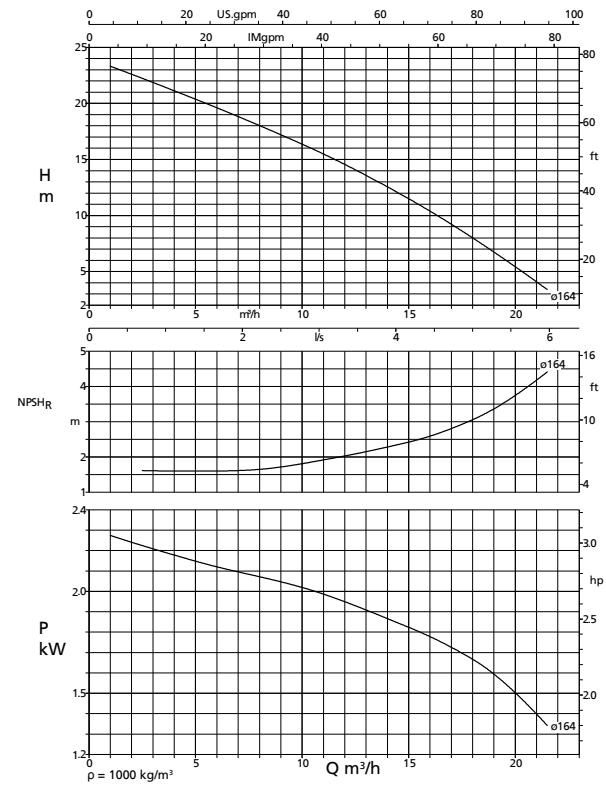
Vitaprime 40-146



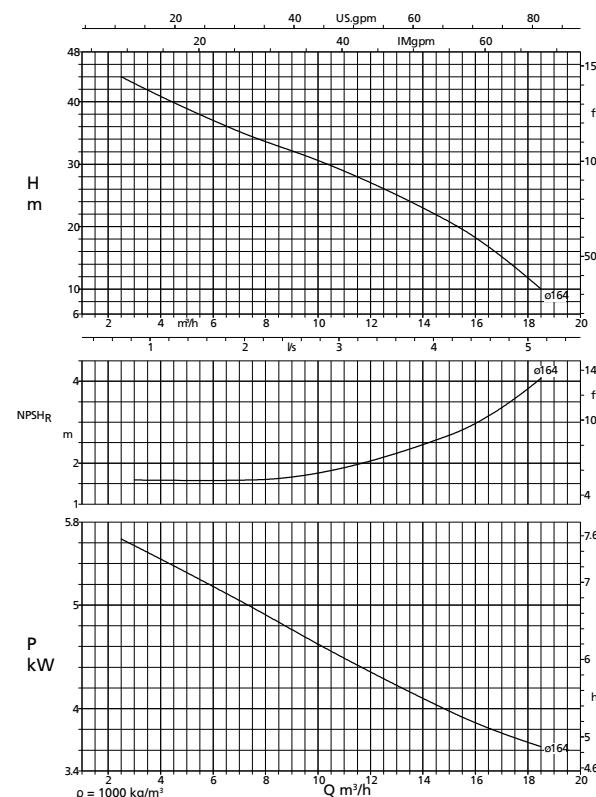
Vitaprime 42-146



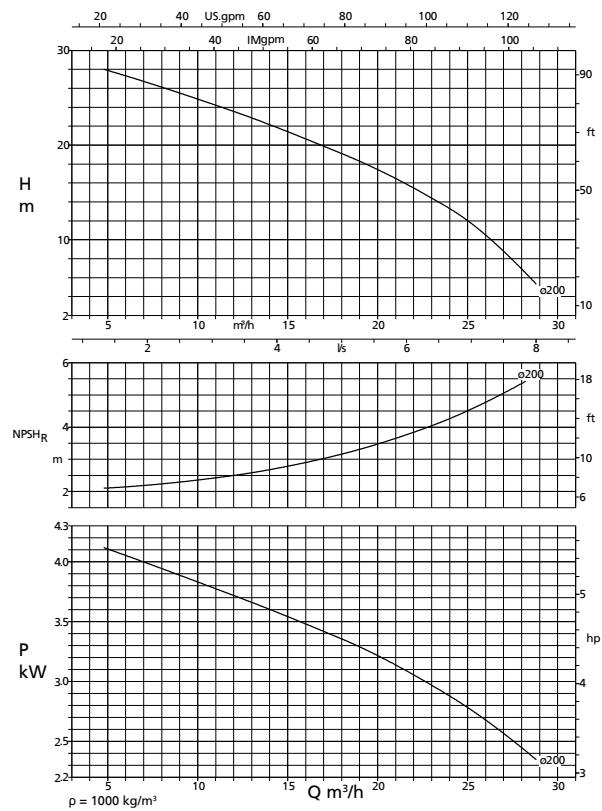
Vitaprime 50-164



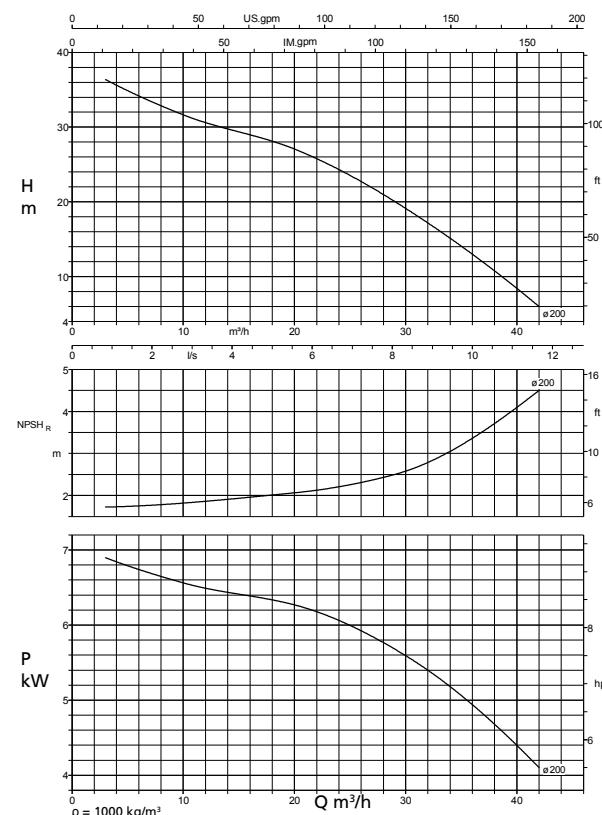
Vitaprime 52-164



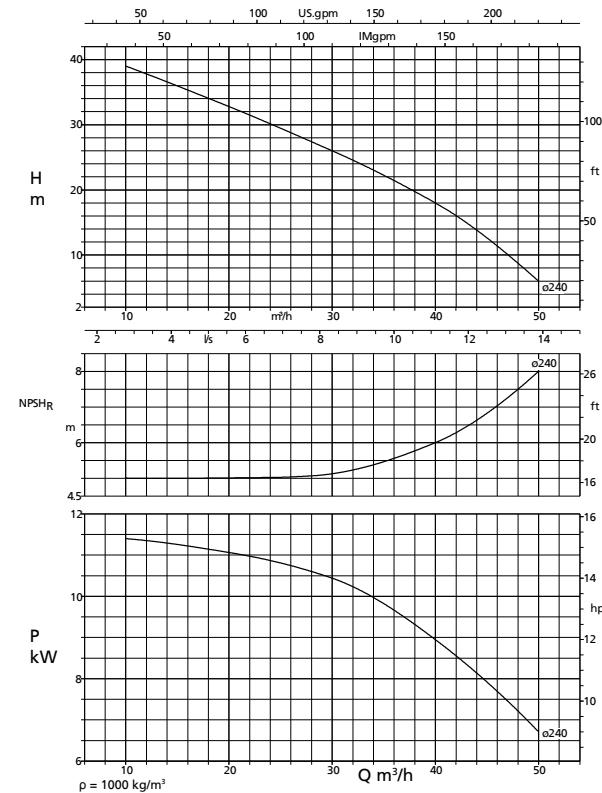
Vitaprime 60-200



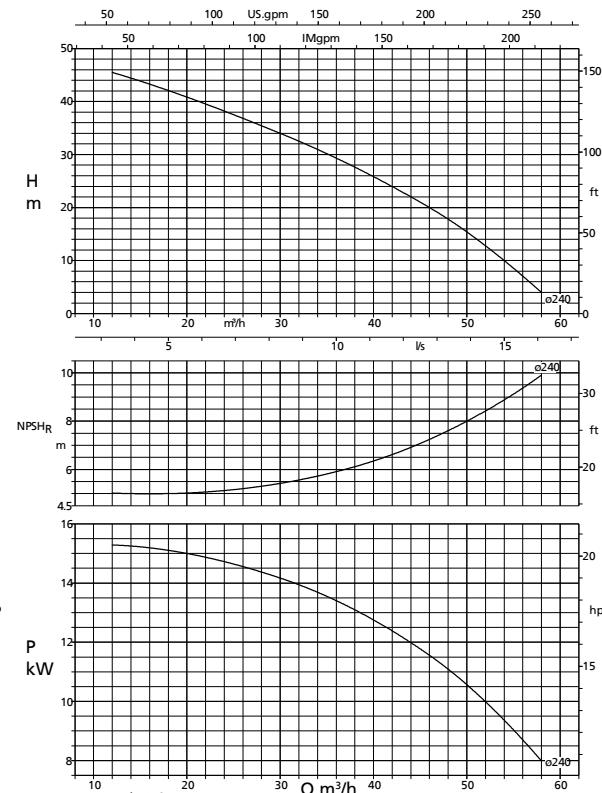
Vitaprime 65-200



Vitaprime 80-240-11

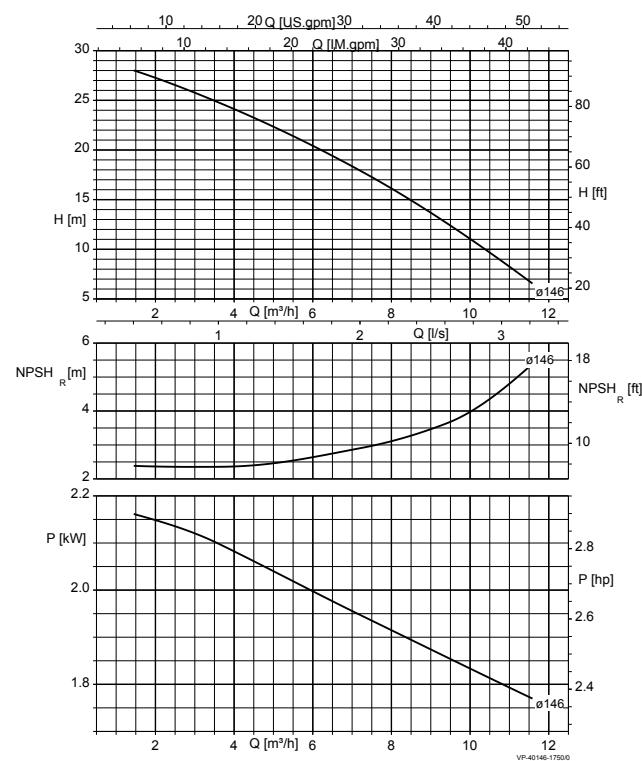


Vitaprime 80-240-15

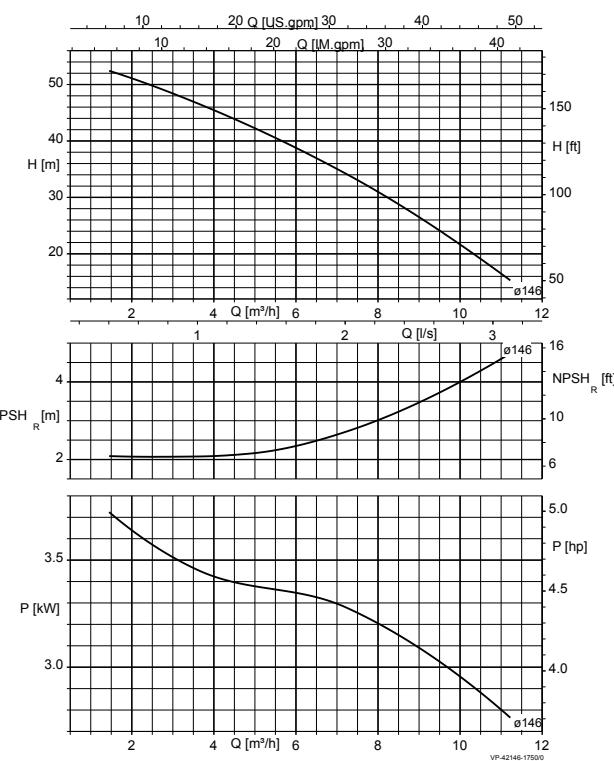


Vitaprime, n = 1750 rpm

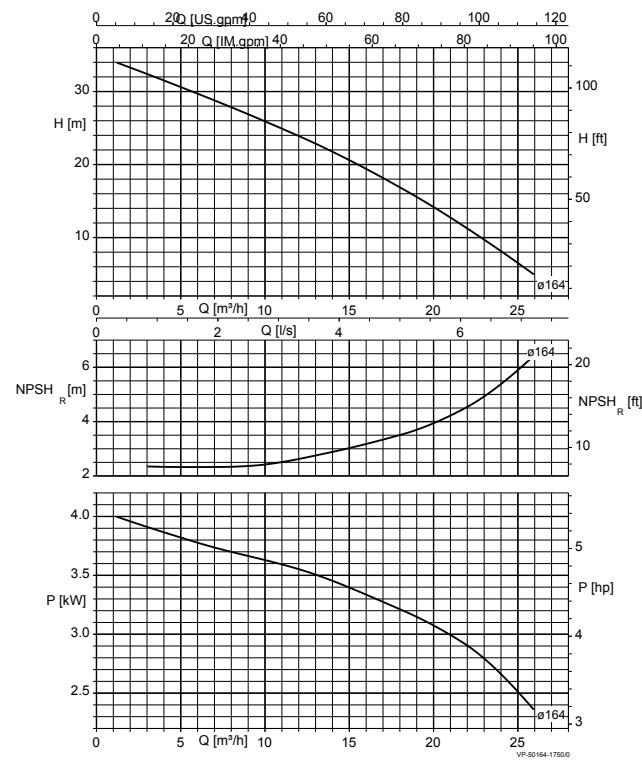
Vitaprime 40-146



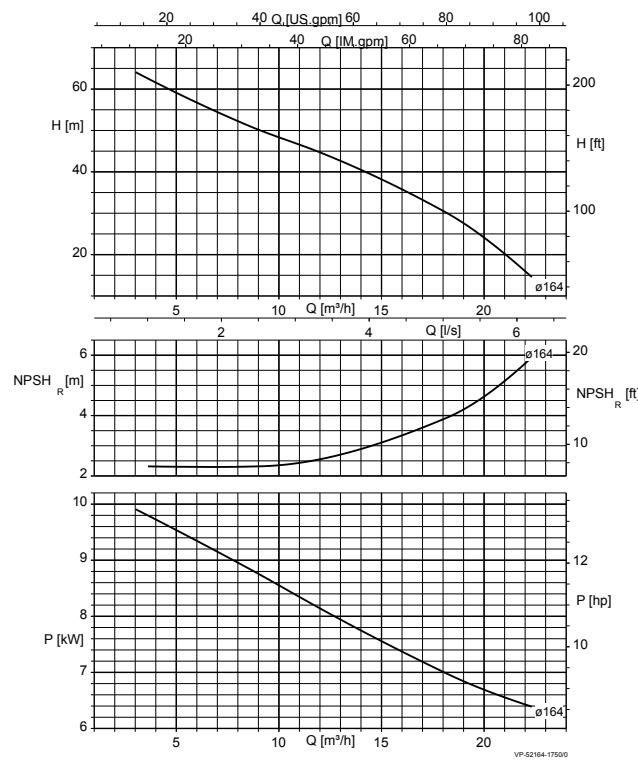
Vitaprime 42-146



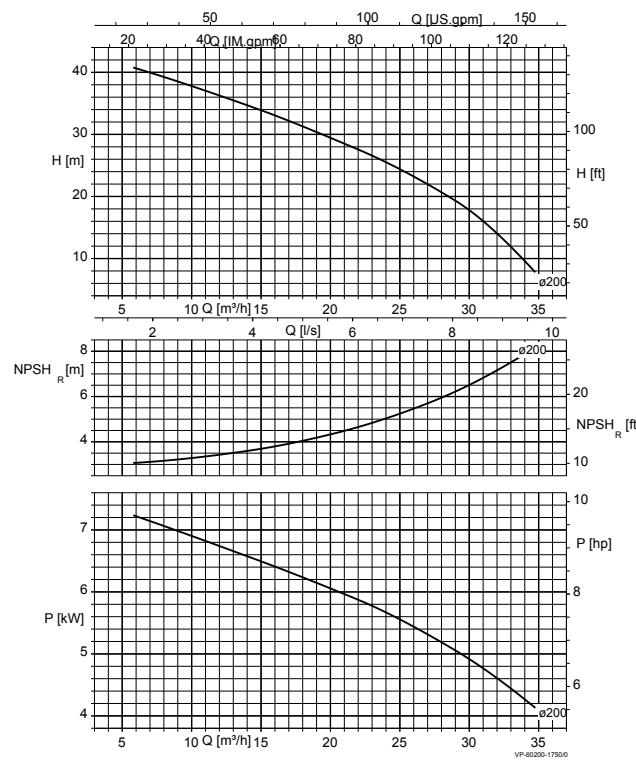
Vitaprime 50-164



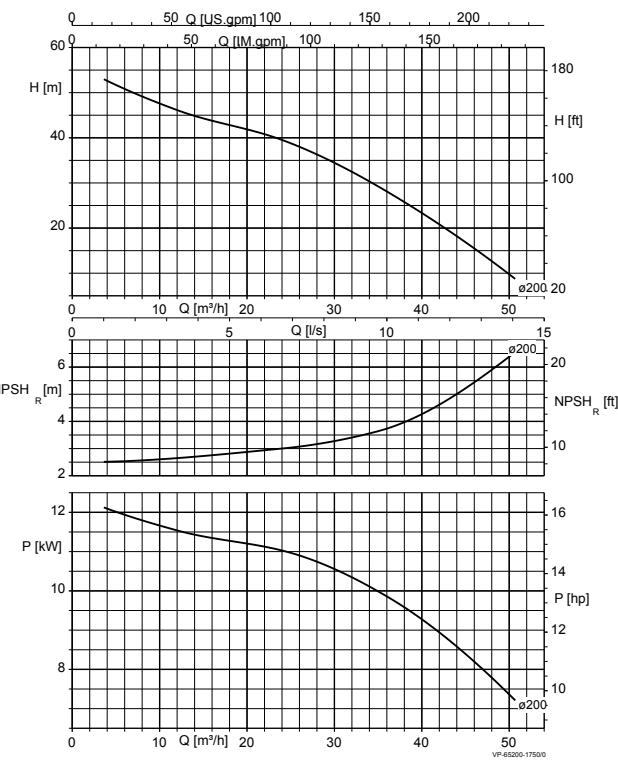
Vitaprime 52-164



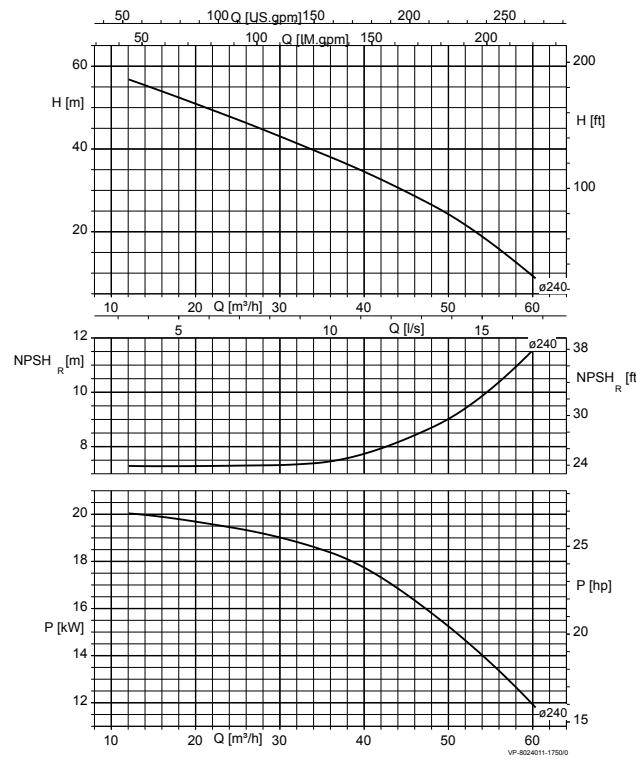
Vitaprime 60-200



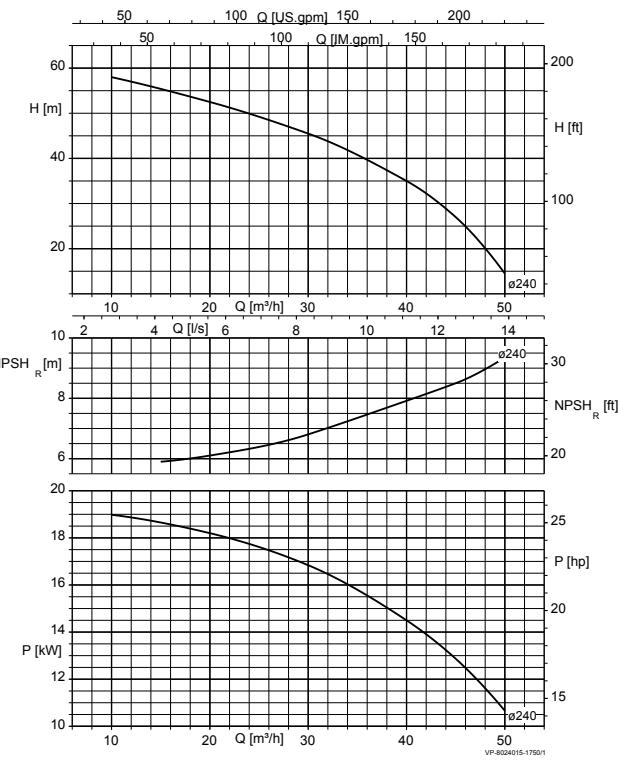
Vitaprime 65-200

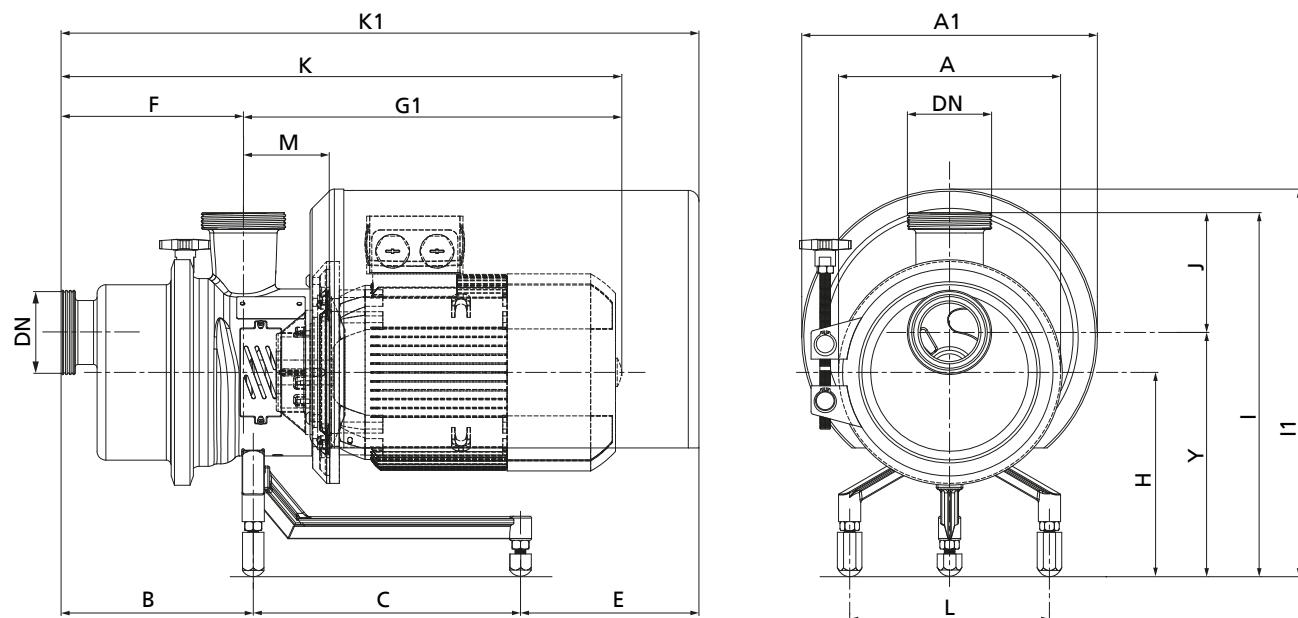


Vitaprime 80-240-11



Vitaprime 80-240-15

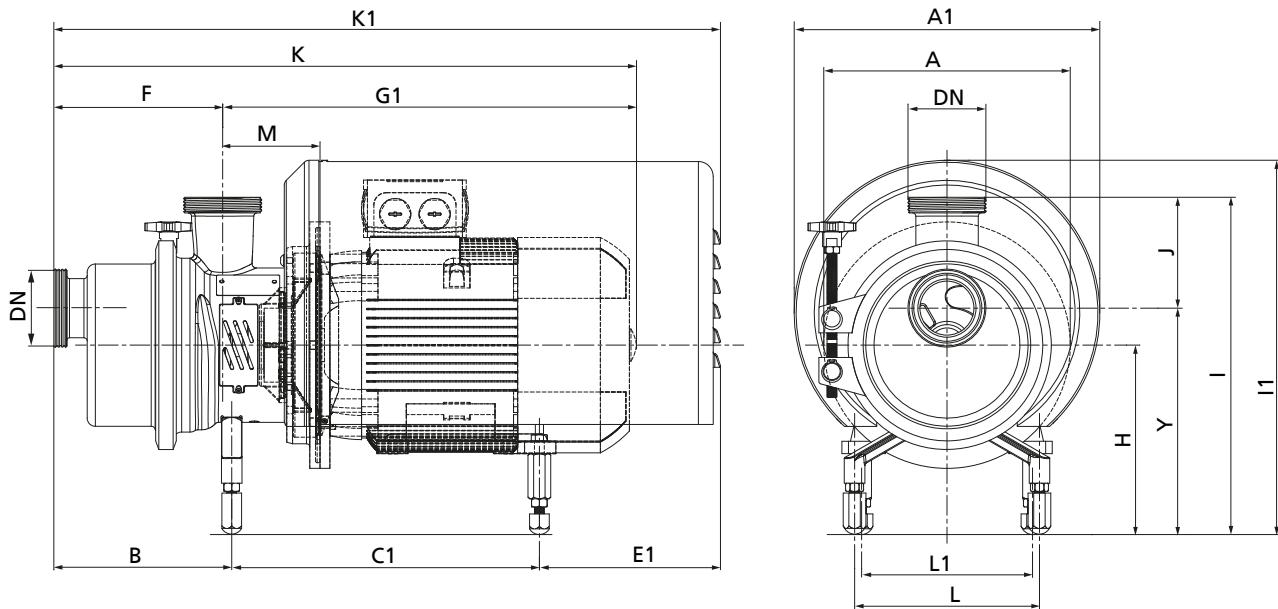


Dimensions
Single-stage pumps
Pump set with motor shroud, with 3-point ball feet

Fig. 1: Pump set with motor shroud, with 3-point ball feet

Dimensions

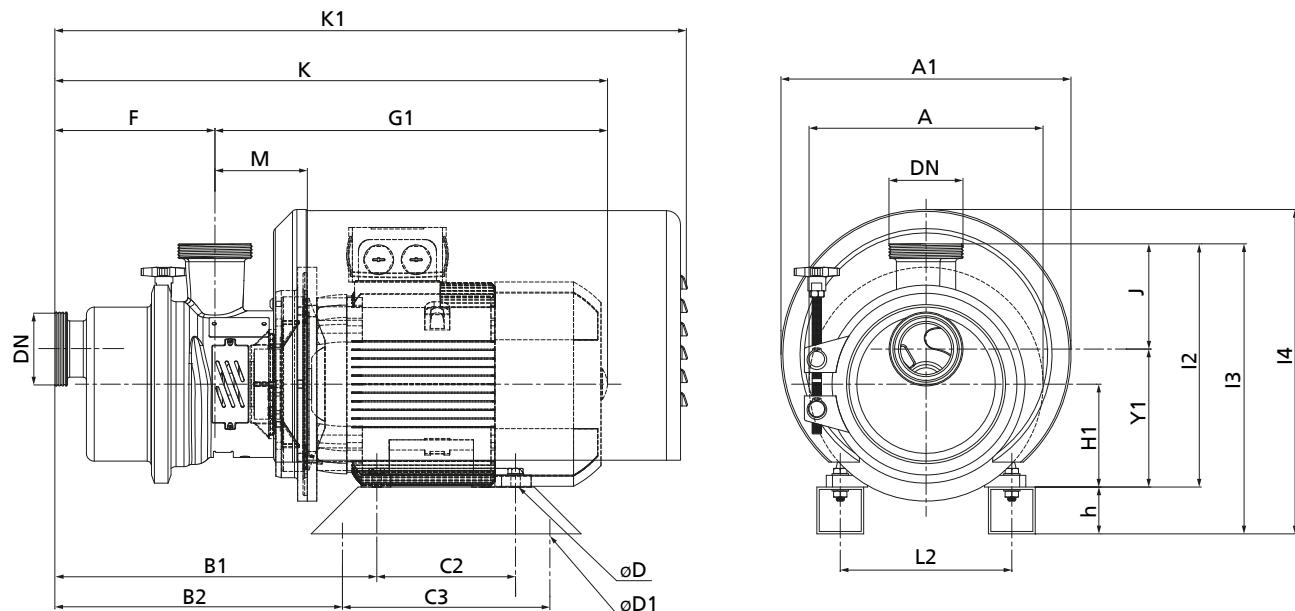
Size	Motor	[kW]	DN	[mm]																
				A	A1	B	C	E	F	G1	K1	K	H	J	I	I1	Y	L	M	
40-146	90S	1,1	40	200	302	176	190	224	150	394,5	590	544,5	162	110	307	346	197	178	97,5	
40-146	90L	1,5	40	200	302	176	190	224	150	434,5	590	584,5	162	110	307	346	197	178	97,5	
40-146	100L	2,2	40	250	330	176	301	183	150	474,0	670	624	190	110	335	335	225	225	103,5	
40-146	100L	3,0	40	250	330	176	301	183	150	474,0	670	624	190	110	335	335	225	225	103,5	
42-146	100L	2,2	40	250	330	234	301	183	208	474,0	728	682	190	110	335	335	225	225	103,5	
42-146	100L	3,0	40	250	330	234	301	183	208	474,0	728	682	190	110	335	335	225	225	103,5	
42-146	112M	4,0	40	250	330	234	301	183	208	457,5	728	665,5	190	110	335	335	225	225	103,5	
50-164	100L	2,2	50	250	330	196	301	202	175	477,0	698	652	228	114	378	433	264	225	106,5	
50-164	100L	3,0	50	250	330	196	301	202	175	477,0	698	652	228	114	378	433	264	225	106,5	
50-164	112M	4,0	50	250	330	196	301	202	175	460,5	698	635,5	228	114	378	433	264	225	106,5	
60-200	112M	4,0	65	250	330	215	301	202	211	451,0	718	662	228	135	408	433	273	225	97	

Pump set with motor shroud, with 4-point ball feet


Fig. 2: Pump set with motor shroud, with 4-point ball feet

Dimensions

Size	Motor	[kW]	DN	[mm]																
				A	A1	B	C1	E1	F	G1	K1	K	H	J	I	I1	Y	L	L1	M
50-164	132S	5,5	50	300	370	196	336	227	175	513	797	688	228	114	378	450	264	225	216	128
50-164	132M	7,5	50	300	370	196	374	265	175	563	797	738	228	114	378	450	264	225	216	128
52-164	132S	5,5	50	300	370	258	336	227	237	513	859	750	228	114	378	450	264	225	216	128
52-164	132M	7,5	50	300	370	258	374	265	237	553,5	859	800	228	114	378	450	264	225	216	128
60-200	132S	5,5	65	300	370	215	337	226	211	503,5	816	714,5	228	135	408	450	273	225	216	118,5
60-200	132M	7,5	65	300	370	215	375	264	211	657	816	764,5	228	135	408	450	273	225	216	118,5
60-200	160M	11	65	350	480	215	470	337	211	717	1022	868	228	135	408	523	273	225	254	163
60-200	160L	15	65	350	480	215	514	293	211	553,5	1022	928	228	135	408	523	273	225	254	163
65-200	132S	5,5	65	300	370	215	337	226	211	503,5	816	714,5	228	135	408	450	273	225	216	118,5
65-200	132M	7,5	65	300	370	215	375	264	211	657	816	764,5	228	135	408	450	273	225	216	118,5
65-200	160M	11	65	350	480	215	470	337	211	717	1022	868	228	135	408	523	273	225	254	163
65-200	160L	15	65	350	480	215	514	293	211	692,5	1022	928	228	135	408	523	273	225	254	163
80-240-11	160M	11	80	350	480	267	498	334	245	752,5	1099	937,5	228	160	446	523	286	225	254	198,5
80-240-11	160L	15	80	350	480	267	542	290	245	752,5	1099	997,5	228	160	446	523	286	225	254	198,5
80-240-15	160L	15	80	350	480	267	542	290	245	782,5	1099	997,5	228	160	446	523	286	225	254	198,5
80-240-15	180M	18,5	80	350	400	267	576	254	245	752,5	1097	1027,5	230	160	448	588	288	225	279	194,5
80-240-15	180L	22	80	350	400	267	576	254	245	752,5	1097	997,5	230	160	448	588	288	225	279	194,5

Pump set with motor shroud, on motor feet

Fig. 3: Pump set with motor shroud, on motor feet

Dimensions

Size	Motor	[kW]	DN	A	A1	B1	B2	C2	C3	D	D1	F	G1	K1	K	h	H1	J	I2	I3	I4	Y1	L2	M
				[mm]																				
40-146	90S	1,1	40	200	302	306	269	100	200	10	10	150	394,5	590	544,5	40	90	110	235	275	314	125	140	97,5
40-146	90L	1,5	40	200	302	306	269	125	200	10	10	150	434,5	590	584,5	40	90	110	235	275	314	125	140	97,5
40-146	100L	2,2	40	250	330	313	268	140	230	12	12	150	474	670	624	50	100	110	245	295	355	135	160	103,5
40-146	100L	3	40	250	330	313	268	140	230	12	12	150	474	670	624	50	100	110	245	295	355	135	160	103,5
42-146	100L	2,2	40	250	330	371	326	140	230	12	12	208	474	728	682	50	100	110	245	295	355	135	160	103,5
42-146	100L	3	40	250	330	371	326	140	230	12	12	208	474	728	682	50	100	110	245	295	355	135	160	103,5
42-146	112M	4	40	250	330	378	333	140	230	12	12	208	457,5	728	665,5	50	112	110	257	307	367	147	160	103,5
50-164	100L	2,2	50	250	330	344	299	140	230	12	12	175	477	698	652	50	100	114	250	300	355	136	160	106,5
50-164	100L	3	50	250	330	344	299	140	230	12	12	175	477	698	652	50	100	114	250	300	355	136	160	106,5
50-164	112M	4	50	250	330	351	306	140	230	12	12	175	460,5	698	635,5	50	112	114	262	312	367	148	190	106,5
50-164	132S	5,5	50	300	370	392	346	140	266	12	12	175	513	797	688	60	132	114	282	342	414	168	216	128
50-164	132M	7,5	50	300	370	392	346	178	266	12	12	175	563	797	738	60	132	114	282	342	414	168	216	128
52-164	132S	5,5	50	300	370	454	408	140	266	12	12	237	513	859	750	60	132	114	282	342	414	168	216	128
52-164	132M	7,5	50	300	370	454	408	178	266	12	12	237	563	859	800	60	132	114	282	342	414	168	216	128
60-200	112M	4	65	250	330	371	326	140	230	12	12	211	451	718	662	50	112	135	292	342	367	157	190	97
60-200	132S	5,5	65	300	370	412	368	140	266	12	12	211	503,5	816	714,5	60	132	135	312	372	414	177	216	118,5
60-200	132M	7,5	65	300	370	412	368	178	266	12	12	211	553,5	816	764,5	60	132	135	312	372	414	177	216	118,5
60-200	160M	11	65	350	480	475	430	210	330	15	14	211	657	1022	868	60	160	135	340	400	483	205	254	163
60-200	160L	15	65	350	480	475	430	254	330	15	14	211	717	1022	928	60	160	135	340	400	483	205	254	163
65-200	132S	5,5	65	300	370	412	368	140	266	12	12	211	503,5	816	714,5	60	132	135	312	372	414	177	216	118,5
65-200	132M	7,5	65	300	370	412	368	178	266	12	12	211	553,5	816	764,5	60	132	135	312	372	414	177	216	118,5
65-200	160M	11	65	350	480	475	430	210	330	15	14	211	657	1022	868	60	160	135	340	400	483	205	254	163
65-200	160L	15	65	350	480	475	430	254	330	15	14	211	717	1022	928	60	160	135	340	400	483	205	254	163
80-240-11	160M	11	80	350	480	552	507	210	330	15	14	245	692,5	1099	937,5	60	160	160	378	438	483	218	254	198,5
80-240-11	160L	15	80	350	480	552	507	254	330	15	14	245	752,5	1099	997,5	60	160	160	378	438	483	218	254	198,5
80-240-15	160L	15	80	350	480	552	507	254	330	15	14	245	752,5	1099	997,5	60	160	160	378	438	483	218	254	198,5
80-240-15	180M	18,5	80	350	400	561	506	241	387	15	15	245	782,5	1097	1027,5	60	180	160	398	458	585	218	279	194,5
80-240-15	180L	22	80	350	400	561	506	241	387	15	15	245	752,5	1097	997,5	60	180	160	398	458	585	218	279	194,5

Two-stage pumps

Pump set with motor shroud, on 3-point ball feet

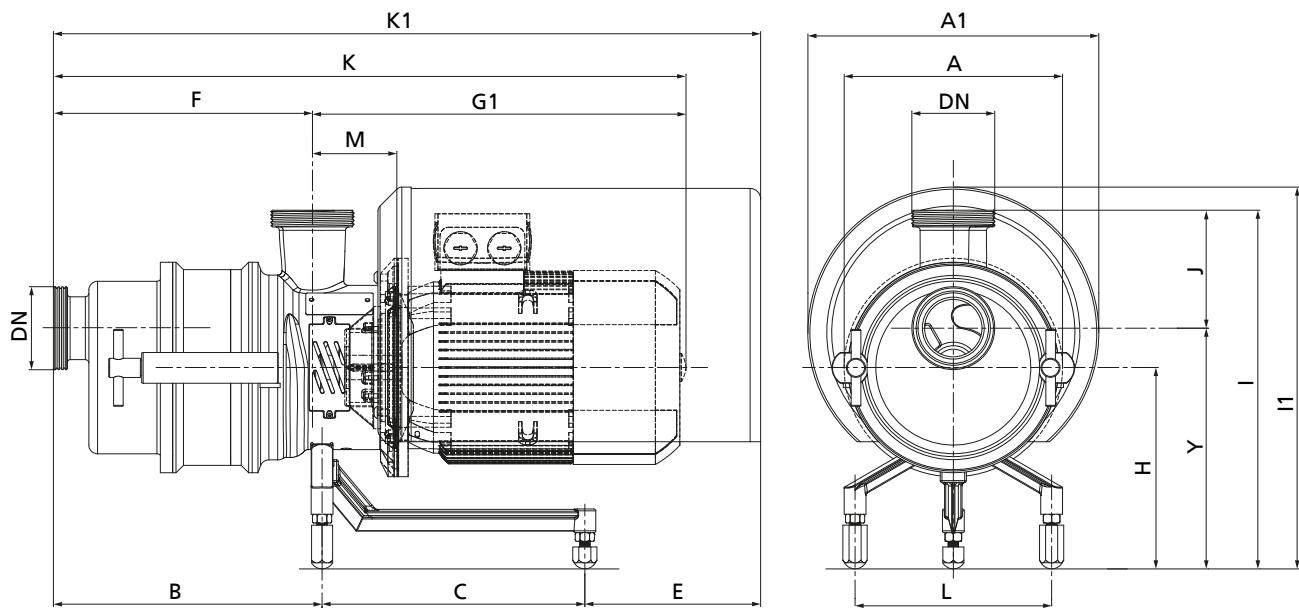
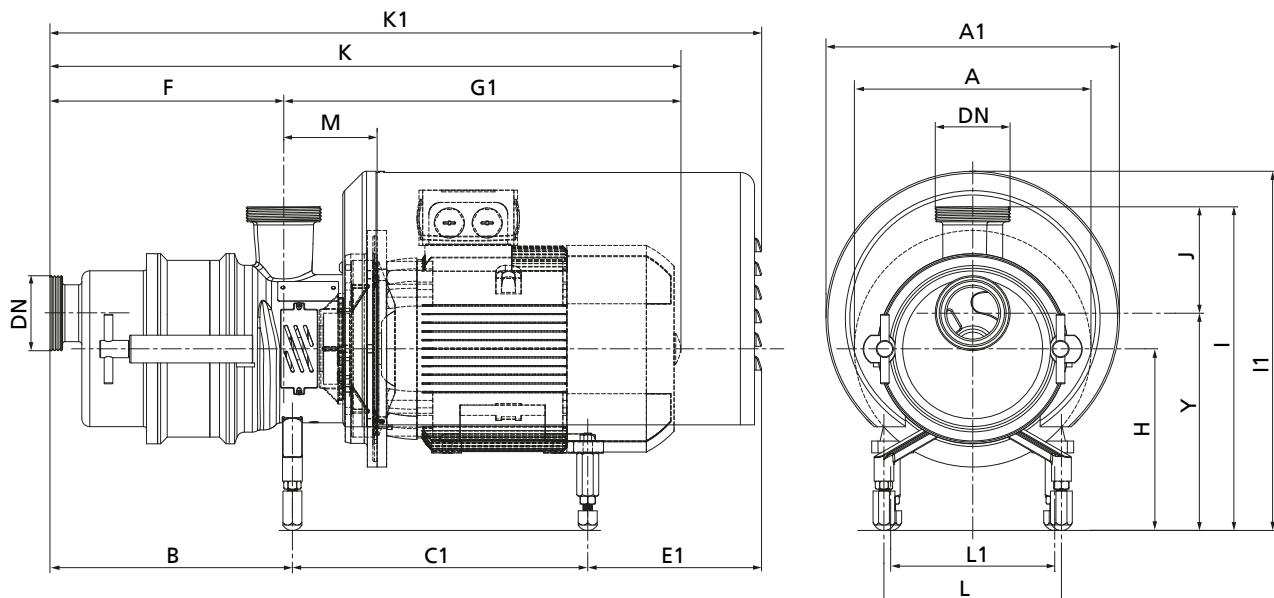


Fig. 4: Pump set with motor shroud, on 3-point ball feet

Dimensions

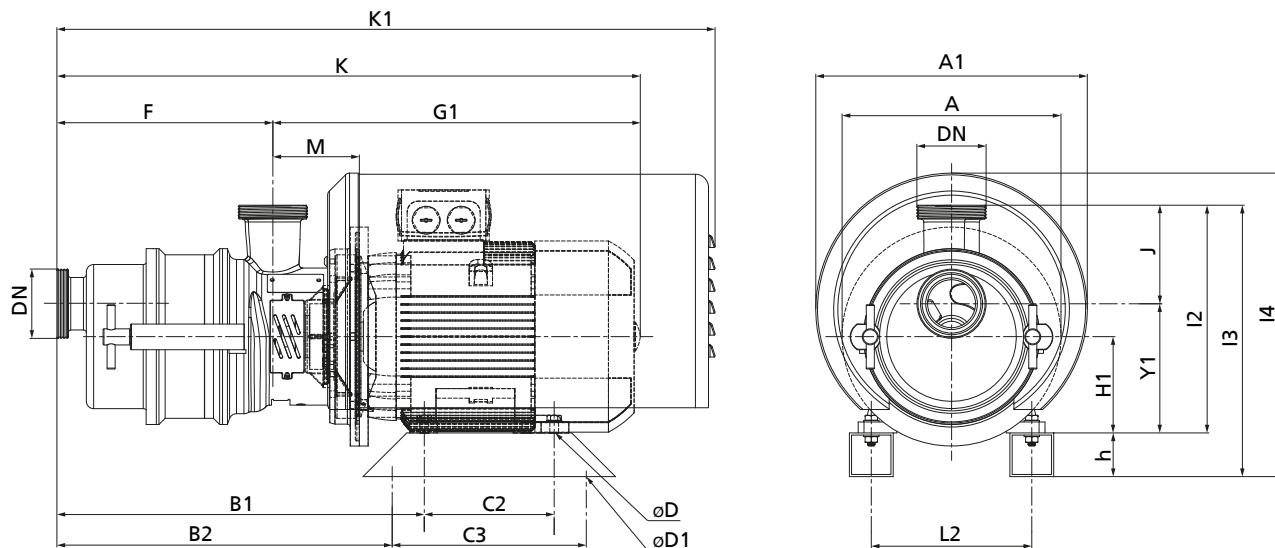
Size	Motor	[kW]	DN	A	A1	B	C	E	F	G1	K1	K	H	J	I	I1	Y	L	M
				[mm]															
42-146	100L	2,2	40	250	330	234	301	183	208	474	728	682	190	110	335	335	225	225	103,5
42-146	100L	3,0	40	250	330	234	301	183	208	474	728	682	190	110	335	335	225	225	103,5
42-146	112M	4,0	40	250	330	234	301	183	208	457,5	728	665,5	190	110	335	335	225	225	103,5

Pump set with motor shroud, on 4-point ball feet


Fig. 5: Pump set with motor shroud, on 4-point ball feet

Dimensions

Size	Motor	[kW]	DN	[mm]																
				A	A1	B	C1	E1	F	G1	K1	K	H	J	I	I1	Y	L	L1	M
52-164	132S	5,5	50	300	370	258	336	227	237	513	859	750	228	114	378	450	264	225	216	128
52-164	132M	7,5	50	300	370	258	374	265	237	563	859	800	228	114	378	450	264	225	216	128

Pump set with motor shroud, on motor feet

Fig. 6: Pump set with motor shroud, on motor feet

Dimensions

Size	Motor	[kW]	DN	A	A1	B1	B2	C2	C3	D	D1	F	G1	K1	K	h	H1	J	I2	I3	I4	Y1	L2	M
				[mm]																				
42-146	100L	2,2	40	250	330	371	326	140	230	12	12	208	474	728	682	50	100	110	245	295	355	135	160	103,5
42-146	100L	3,0	40	250	330	371	326	140	230	12	12	208	474	728	682	50	100	110	245	295	355	135	160	103,5
42-146	112M	4,0	40	250	330	378	333	140	230	12	12	208	457,5	728	665,5	50	112	110	257	307	367	147	160	103,5
52-164	132S	5,5	50	300	370	454	408	140	266	12	12	237	513	859	750	60	132	114	282	342	414	168	216	128
52-164	132M	7,5	50	300	370	454	408	178	266	12	12	237	563	859	800	60	132	114	282	342	414	168	216	128

Pump accessories

- Motor shroud made of stainless steel
- Vertically adjustable ball feet or machine mounts
- Residual drainage of pump casing
- Noise reduction valve
- Mounted on a trolley, with switch and power cable
- System for supplying the mechanical seal

Detailed designation

Designation example

Position																														
1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31
V	P			8	0	-	2	4	0	-	1	1	0	4	0	4	K	B	Q	T	8	2	M	E	C	C	O		O	A
See name plate and data sheet																														See data sheet

Designation key

Position	Code	Description
1-4	Pump type	
	V P	Vitaprime
5-13	Size	
	80	Nominal nozzle diameter [mm]
	240	Nominal impeller diameter [mm]
	11	Load range
14-16	Motor rating	
	0 0 7	0.7 kW
	0 4 0	4 kW
	1 8 5	18.5 kW
17	Number of poles	
	4	4 poles
18	Mounting arrangement	
	K	Ball feet
	T	Round base feet
	M	Motor foot
	V	Trolley
	B	Motor plate
19-20	Seal code	
	B Q	External flushing (quench)
	B	Dead end, without flushing system
	D B	Double mechanical seal
21-23	Seal code	
	T 1 8	U2U2VGG
	T 1 9	U2U2EGG
	T 6 4	U2Q1EGG
	T 6 9	BQ1M3GG
	T 6 6	Q1Q1M3GG
	T 6 8	U2Q1VGG
	T 8 0	BQ1VGG
	T 8 1	Q1Q1VGG
	T 8 2	BQ1EGG
	T 8 3	Q1Q1EGG
	T 8 4	Q1U2EGG
	T 8 5	Q1U2VGG
	H 0	BGEgg
	H 0 D	BGVGG
	H 1	BQ1EGG
	H 1 D	BQ1VGG
	H 2	Q1U2EGG
	H 2 D	Q1U2VGG
	H 3	Q1Q1EGG
	H 3 D	Q1Q1VGG
	H 4	U2U2EGG
	H 5	QQEGG**
	H A	U2U2EGG
	H 7	U2U2VGG*
	H 8	U2U2VGG
	H 9	BQ1VGG*
	Q 7 0	BGEgg
	Q 7 1	BU2EGG

Position	Code	Description	
21-23		Q 7 2	U2U2EGG
		Q 7 4	U2U2VGG
		Q 7 8	U2U2VGG
		Q 7 9	U2U2M3GG
24	Piping connection	M	Threaded connection to DIN 11851
		E	Threaded connection to DIN 11853
		B	Threaded connection to DIN 11864-1-GS-A
		S	Threaded connection to SMS standard
		I	Threaded connection to IDF standard
		F	Threaded connection to RJT standard
		U	Tri-Clamp fitting
		D	Clamped connection to DIN 11864-3A
		T	Clamped connection to DIN 32676-A
		V	Clamped connection to ISO 2852
		L	Flange to EN 1092-1
		C	Flange to DIN 11864-2A
		Z	Flange to ASA ASME 150
		A	APV flange
		G	Varivent flange
25	O-ring material (casing/impeller)	E	EPDM 70 (FDA, USP Class VI, 3A)
		V	FPM 75 (FDA, USP Class VI, 3A)
		P	PTFE (FDA)
		M	FEP (encapsulated) (FDA)
		K	Kalrez (FFKM) (FDA)
26	Casing material	C	1.4409
27	Impeller material	C	1.4409
28	Motor shroud	S	With shroud
		O	Without shroud
29	Special design	4)	Standard
		X	Special design, incl. ATEX
30	Drain	O	No drain
		P	Casing drain via pipeline
		V	Casing drain via valve
		D	Casing drain with plug
31	Generation	A	Generation A, current

4) Blank

